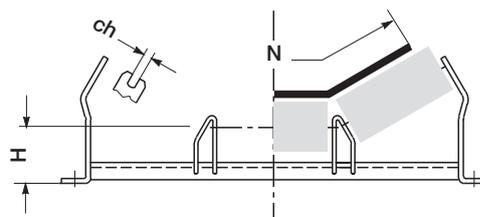


3 Troughing sets

3.3.3 Order codes

The transoms and the support brackets are identified according to the following characteristics:



A3M/26 - 800 F14 H160 - - - YA R

Example: **Transom**

Order code _____

Special design (T: with bracket) _____

Belt width _____

Dimension of flats "ch" _____

Height "H" (where existing from the order) _____

Diameter of rollers (only for the self-centering transom) _____

Type of finish (see table) _____

Reversible design R (without 2° tilting angle of side brackets) _____

Example: **Brackets**

SPT 1478 F17 YA

Support _____

Type _____

Dimension of flats "ch" _____

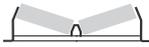
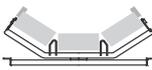
Type of finish (see table) _____

Type of finish of transom and brackets

Code	Description of treatment
YA	Painted with antirust primer, zinc phosphate based 40 micron, colour grey
YB	sandblasted SA 2,5 + epoxy rich-zinc primer 70 micron (min. 80%), colour grey, over-paintable
YC	sandblasted SA 2,5 + epoxy rich-zinc primer 40 micron + epoxy enamel 60 micron, colour grey RAL 7035, over-paintable
* Z	hot zinc min. 70 microns EN ISO 1461
J	electrolytic zinc min. 10 microns
YS	special paint
-	not specified: no finish

***** Note: the type of finish "Z" for selfcentralsing transoms is intended as zinc thermal spraying according to the European Norm **EN ISO 2063:2005**.

3.3.4 - Programme of transoms and brackets

Series	Arrangements	Descriptions
A2 S 20°		upper transom for two rollers
A3 L 30° A3 M 30° A3 P 30° A3 S 35°		upper transom for three rollers
SPT 1657 - 1660 SPT 070 SPT 1795		upper brackets for one roller
SPT 1478 - 1490 SPT 243 SPT 1495		lower return brackets for plain roller
R2 S 10°		transom for two return rollers "V"
P3 L,M,P,S - S P3 L,M,P,S - F P3 L,M,P,S - R		upper self-centralling transom for three rollers
Q1 L Q1 P		lower self-centralling return transom for one roller
Q2 L Q2 P		lower self-centralling return transom for two rollers

The production programme of frames and supports indicated in the table is related to the standard production according to the Unified Standards DIN 22107.

On request they can be supplied in different shapes and dimensions according to the standards CEMA, BS, JIS, AFNOR and ISO-FEM.